



WALWORTH
Since 1842

Industrial de Valvulas, S.A. de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V10G3677
29/07/2010

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AG042A08MAB830000M
(Código)
Description 4" Fig. 5281 F UT WCB, API TRIM No.8 830000M
Descripción **CAST STEEL GLOBE VALVE 300 CLASS**
(VALVULA GLOBO DE ACERO FUNDIDO CLASE 300)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	815	N A
PNEUMATIC (PSI) (NEUMATICA)			80	N A

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI	KPSI	%	%	AVG
														CVN@	1ST	2ND	3RD	
BODY CUERPO	WH32858	ASTM A-216/WCB	0.208	0.993	0.030	0.018	0.514	0.021	0.035	0.005	0.022	0.004		76.56	49.01	29	49	150
			Normalizated to (Normalizado a) 930			Temper to (Temple a) 650			Cooled in air. (Enfriado en aire.)									
BONNET BONETE	WH32859	ASTM A-216/WCB	0.218	0.920	0.031	0.015	0.396	0.034	0.051	0.014	0.034	0.001		71.20	49.01	34	52	151
			Normalizated to (Normalizado a) 930			Temper to (Temple a) 650			Enfriado en aire.									
WEDGE DISCO	0902131	ASTM A-216/WCB	0.190	0.680	0.020	0.013	0.230	0.010	0.043	0.000	0.031	0.000		70.33	40.60	28	57	164
			Normalizated to (Normalizado a) 930			Temper to (Temple a) 650			Cooled in air. (Enfriado en aire.)									

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
QUALITY ASSURANCE


Jessica Garcia