

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

 (ACCORDING TO EN10204 TYPE 3.1)  
**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

Part No. **AC082A08MAA8300000**  
 (Código) **8" Fig. 5206 F UT WCB, API TRIM No.8 8300000**  
 Description **CAST STEEL GATE VALVE 300 CLASS**  
 Descripción **(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 300)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSD) (HIDROSTATICA)	1125	1125	N A	N A
PNEUMATIC (PSD) (NEUMATICA)			80	80

**MECHANICAL TESTS (PROP. MECANICAS)**
**CHEMICAL COMPOSITION (%)**
**COMPOSICIÓN QUIMICA (%)**
**TENS YIELD ELG RED BHN**

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
<b>BODY</b> CUERPO	WH64825	ASTM A-216/WCB	0.201	0.863	0.037	0.021	0.519	0.009	0.060	0.050	0.131	0.007		85.12	44.52	32	43	159
<b>BONNET</b> BONETE	WH18496	ASTM A-216/WCB	0.206	0.730	0.017	0.009	0.478	0.042	0.038	0.017	0.037	0.004		81.20	46.11	30	42	160
<b>WEDGE</b> DISCO	WH81179	ASTM A-217/CA15	0.132	0.551	0.030	0.012	0.603	0.076	13.100	0.021	0.076	0.001		100.63	74.96	24	48	286
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650			Cooled in air. (Enfriado en aire.)								
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650			Cooled in air. (Enfriado en aire.)								
			Normalized a (Normalizado to) 955				Temple a (Temper to) 630			Enfriado en aire. (Cooled in air.)								

PLEASA ANAHUAC Y CIAS. S.A. DE C.V.

CONTROL DE CALIDAD

 FECHA 30 Junio 2010

E1069

 FIRMA E. RUIZ

 CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY :  
 QUALITY ASSURANCE

  
 Jessica Garcia