



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number V10C32
 (Fecha) Date 06/07/2010

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

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|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AC141A08MAB830000M
 (Código)
Description 14" Fig. 5202 F UT WCB, API TRIM No.8 830000M
 Descripción CAST STEEL GATE VALVE 150 CLASS
 (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V					
BODY CUERPO	WH66088	ASTM A-216/WCB	0.202	0.930	0.029	0.019	0.451	0.039	0.019	0.005	0.055	0.002	74.53	45.53	26	46	161
Normalized to (Normalizado a) 930			Temper to (Temple a) 650										Cooled in air. (Enfriado en aire.)				
BONNET BONETE	WH65496	ASTM A-216/WCB	0.200	0.934	0.023	0.018	0.463	0.012	0.005	0.015	0.052	0.015	75.98	47.27	32	48	166
Normalized to (Normalizado a) 930			Temper to (Temple a) 650										Cooled in air. (Enfriado en aire.)				
WEDGE DISCO	H87808	ASTM A-216/WCB	0.180	0.810	0.013	0.013	0.470	0.035	0.082	0.010	0.051	0.001	76.12	47.41	27	47	172
Normalized to (Normalizado a) 920			Temper to (Temple a) 650										Cooled in air. (Enfriado en aire.)				

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD
 CERTIFIED BY: QUALITY ASSURANCE

Jessica Garcia