



Industrial de Valvulas, S.A. de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepetzotlan, Estado de Mexico C.P. 54600

(Numero) Number V10C2021  
 (Fecha) Date 23/02/2010

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

Part No. **AC121A08MAA8300000**  
 (Código)  
 Description **12" Fig. 5202 F UT WCB, API TRIM No.8 8300000**  
 Descripción **CAST STEEL GATE VALVE 150 CLASS**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSI) (NEUMATICA)			80	80

**MECHANICAL TESTS (PROP. MECANICAS)**

**CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)**

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD
<b>BODY</b> CUERPO	WH66423	ASTM A-216/WCB	0.185	0.860	0.027	0.015	0.435	0.057	0.117	0.008	0.033	0.005	74.24	42.92	27	47	165
<b>BONNET</b> BONETE	WH66307	ASTM A-216/WCB	Normalizated to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Cooled in air.(Cooled in air. (Enfr)			76.27	42.63	28	50	151	
<b>WEDGE</b> DISCO	WH81702	ASTM A-217/CA15	Normalizated to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Cooled in air.(Cooled in air. (Enfr)			100.78	71.20	21	42	279	
			Normalizated a (Normalizado to) 955 °C			Temple a (Temper to) 630 °C			Enfriado en aire.(Enfriado en aire. (C)								

**PLEASA ANAHUAC Y CIAS. S.A. DE C.V.**  
**CONTROL DE CALIDAD**  
 FECHA 24 Feb 2010  
E432  
 FIRMA Franque Ruiz

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD  
 CERTIFIED BY: QUALITY ASSURANCE

**YOLANDA PONCIANO**