

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING  
API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING  
ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  
ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS  
MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK  
API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS  
ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED  
API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC041A08MAA8300000**  
(Código)  
Description **4" Fig. 5202 F UT WCB, API TRIM No.8 830000**  
Descripción **CAST STEEL GATE VALVE 150 CLASS**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

#### MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)			COMPOSICIÓN QUIMICA (%)										TENS	YIELD	ELG	RED	BHN	
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	XS418	ASTM A-216/WCB	0.210	0.560	0.026	0.023	0.250	0.058	0.056	0.078				73.51	46.11	25	41	169
BONNET BONETE	WH28483	ASTM A-216/WCB	0.194	0.960	0.031	0.014	0.391	0.031	0.057	0.005	0.024	0.004		75.40	45.24	27	49	161
WEDGE DISCO	WH81085	ASTM A-217/CA15	0.127	0.831	0.032	0.013	0.711	0.098	13.500	0.024	0.010	0.001		100.34	70.33	26	48	257
			Normalized to (Normalizado a) 920      Temper to (Temple a) 650      Cooled in air. (Enfriado en aire.) Normalized to (Normalizado a) 930      Temper to (Temple a) 650      Cooled in air. (Enfriado en aire.) Normalizado a (Normalized to) 970      Temple a (Temper to) 630      Enfriado en aire. (Cooled in air.)															

FAC10-21 REV "3"

CERTIFICADO POR:  
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :  
QUALITY ASSURANCE

  
Jessica Garcia