WALWORTH Since 1842

Industrial de Valvulas, S.A. de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number **V10C18749**
(Fecha) Date **30/12/2010**

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

Part No. **AC041A08MAA8300000**
(Código)
Description **4" Fig. 5202 F UT WCB, API TRIM No.8 830000**
Descripción **CAST STEEL GATE VALVE 150 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO) 1	SIDE (LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BODY CUERPO	WH22460	ASTM A-216/WCB	0.202	0.981	0.023	0.010	0.447	0.010	0.002	0.028	0.060	0.003		74.97	43.07	26	47	152
			Normalizated to (Normalizado a) 930				Temper to (Temple a) 650				Cooled in air. (Enfriado en aire.)							
BONNET BONETE	WH26974	ASTM A-216/WCB	0.198	0.938	0.039	0.023	0.451	0.093	0.089	0.119	0.043	0.004		74.24	44.80	25	49	166
			Normalizated to (Normalizado a) 930				Temper to (Temple a) 650				Cooled in air. (Enfriado en aire.)							
WEDGE DISCO	D3334	ASTM A-217/CA15	0.110	0.790	0.023	0.016	0.900	0.720	12.360	0.042	0.077	0.001		101.79	68.59	27	44	269
			Normalizado a (Normalizated to) 970				Temple a (Temper to) 630				Enfriado en aire. (Cooled in air.)							

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
QUALITY ASSURANCE

YOLANDA PONCIANO