

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |  |  |   |  |
|--|--|---|--|
| API 598<br>API 599<br>ANSI B16-10<br>ANSI B16-34<br>MSS-SP61 | - VALVE INSPECTION AND TESTING<br>- METAL PLUG VALVES - FLANGED, THREADED AND WELDING<br>- FACE TO FACE AND END TO END DIMENSIONS OF VALVES<br>- VALVES - FLANGED, THREADED AND WELDING ENDS<br>- PRESSURE TESTING OF STEEL VALVES | API 6D<br>API 600<br>ANSI B16-11<br>API 602 | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK<br>- STEEL GATE VALVES, FLANGED AND WELDING ENDS<br>- FORGED FITTINGS, SOCKET - WELDING AND THREADED<br>- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
|--|--|---|--|

**Part No.** AC041A08MAA8300000  
 (Código)  
**Description** 4" Fig. 5202 F UT WCB, API TRIM No.8 830000  
 Descripción

**CAST STEEL GATE VALVE 150 CLASS**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

**VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))**

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80


#### MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)			COMPOSICIÓN QUIMICA (%)										TENS YIELD ELG RED BHN					
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	WH20763	ASTM A-216/WCB	0.187	0.900	0.022	0.010	0.420	0.045	0.042	0.015	0.005	0.001		82.65	48.58	36	49	155
BONNET BONETE	WH16522	ASTM A-216/WCB	0.215	0.900	0.027	0.018	0.461	0.047	0.058	0.023	0.037	0.006		82.65	51.04	32	56	160
WEDGE DISCO	D3285	ASTM A-217/CA15	0.110	0.820	0.032	0.016	0.870	0.220	12.010	0.029	0.011	0.005		101.79	68.29	25	45	268
			Normalized to (Normalizado a) 920      Temper to (Temple a) 650      Cooled in air. (Enfriado en aire.) Normalized to (Normalizado a) 930      Temper to (Temple a) 650      Cooled in air. (Enfriado en aire.) Normalizado a (Normalized to) 970      Temple a (Temper to) 630      Cooled in air. (Enfriado en aire.)															

FAC10-21 REV "3"

CERTIFICADO POR:  
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :  
QUALITY ASSURANCE

  
 \_\_\_\_\_  
**Jessica Garcia**