

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|--|--|---|--|
| API 598
API 599
ANSI B16-10
ANSI B16-34
MSS-SP61 | - VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES | API 6D
API 600
ANSI B16-11
API 602 | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
|--|--|---|--|

Part No. AC011A08MAA8300000
 (Código)
Description 2" Fig. 5202 F UT WCB, API TRIM No.8 830000
 Descripción CAST STEEL GATE VALVE 150 CLASS
 (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

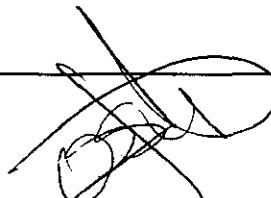
PRESSURE TEST (PRUEBAS DE PRESTON)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG				
BODY CUERPO	WH21880	ASTM A-216/WCB	0.213	0.960	0.028	0.026	0.417	0.051	0.050	0.027	0.014	0.006		80.33	50.46	34	57	150				
BONNET BONETE	WH23402	ASTM A-216/WCB	0.201	0.940	0.028	0.018	0.540	0.013	0.021	0.022	0.043	0.002		80.62	40.31	29	47	161				
WEDGE DISCO	D2469	ASTM A-217/CA15	0.100	0.840	0.016	0.032	0.830	0.750	12.590	0.022	0.078	0.001		98.02	69.60	25	45	272				
			Normalized to (Normalizado a) 930			Temper to (Temple a) 650			Cooled in air. (Enfriado en aire.)													
			Normalized to (Normalizado a) 930			Temper to (Temple a) 650			Cooled in air. (Enfriado en aire.)													
			Normalized a (Normalized to) 970			Temple a (Temper to) 630			Enfriado en aire. (Cooled in air.)													

 CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY:
 QUALITY ASSURANCE



 Jessica Garcia