

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

 (ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

Part No. AC041A08MAA8300000
 (Código) **4" Fig. 5202 F UT WCB, API TRIM No.8 8300000**
Description
Descripción **CAST STEEL GATE VALVE 150 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)
VALVE WITH WALSEAL 50 SEALING (VALVULA CON SELLANTE WALSEAL 50)
(VALVULA SUMINISTRADA CON OPERADOR ELECTRICO)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)
CHEMICAL COMPOSITION (%)
COMPOSICIÓN QUIMICA (%)
TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V					
BODY CUERPO	WH15127	ASTM A-216/WCB	0.198	0.890	0.029	0.022	0.491	0.036	0.040	0.013	0.008	0.002	73.37	39.01	29	48	161
BONNET BONETE	WH23543	ASTM A-216/WCB	Normalized to (Normalizado a) 930		0.209	0.941	0.029	0.016	Temper to (Temple a) 650		Cooled in air. (Enfriado en aire.)		85.69	37.26	32	51	153
WEDGE DISCO	D8414	ASTM A-217/CA15	Normalized to (Normalizado a) 930		0.120	0.820	0.035	0.018	Temper to (Temple a) 650		Cooled in air. (Enfriado en aire.)		100.78	70.33	27	45	275
			Normalized a (Normalized to) 970						Temple a (Temper to) 630		Cooled in air.						

FAC10-21 REV "3"

 CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY:
 QUALITY ASSURANCE


Jessica Garcia