

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

**Part No.** AC041A08MAA8300000  
(Código)  
**Description** 4" Fig. 5202 F UT WCB, API TRIM No.8 8300000  
Descripción CAST STEEL GATE VALVE 150 CLASS  
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH WALSEAL 50 SEALING (VALVULA CON SELLANTE WALSEAL 50)  
(VALVULA SUMINISTRADA CON OPERADOR ELECTRICO)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

### MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG				
BODY CUERPO	WH25884	ASTM A-216/WCB	0.213	0.927	0.036	0.021	0.516	0.018	0.068	0.009	0.015	0.004		75.55	42.92	29	51	157				
Normalizated to (Normalizado a) 930			Temper to (Temple a) 650										Cooled in air. (Enfriado en aire.)									
BONNET BONETE	WH6227	ASTM A-216/WCB	0.201	0.891	0.028	0.026	0.467	0.010	0.030	0.020	0.030	0.001		75.10	46.26	26	46	163				
Normalizated to (Normalizado a) 930			Temper to (Temple a) 650										Cooled in air. (Enfriado en aire.)									
WEDGE DISCO	WH81171	ASTM A-217/CA15	0.120	0.544	0.036	0.012	0.709	0.082	13.110	0.019	0.010	0.001		94.25	74.38	24	48	285				
Normalizado a (Normalizado to) 970			Temple a (Temper to) 630										Enfriado en aire. (Cooled in air.)									

CERTIFICADO POR:  
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :  
QUALITY ASSURANCE

  
Jessica Garcia