

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

 (ACCORDING TO EN10204 TYPE 3.1)  
**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

**Part No. AC041A08MAA8300000**  
 (Código) **4" Fig. 5202 F UT WCB, API TRIM No.8 8300000**  
**Description** **CAST STEEL GATE VALVE 150 CLASS**  
 Descripción **(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**


VALVE WITH WALSEAL 50 SEALING (VALVULA CON SELLANTE WALSEAL 50 )  
 (VALVULA SUMINISTRADA CON OPERADOR ELECTRICO )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

**MECHANICAL TESTS (PROP. MECANICAS)**
**CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)**
**TENS YIELD ELG RED BHN**

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										MECHANICAL TESTS				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD
BODY CUERPO	WH23777	ASTM A-216/WCB	0.196	0.908	0.020	0.015	0.450	0.005	0.020	0.005	0.042	0.005	83.23	53.21	31	50	157
BONNET BONETE	WH18598	ASTM A-216/WCB	0.213	0.886	0.025	0.014	0.456	0.042	0.099	0.042	0.029	0.001	81.78	46.84	32	38	153
WEDGE DISCO	D3554	ASTM A-217/CA15	0.100	0.740	0.028	0.011	0.940	0.890	12.280	0.039	0.040	0.002	101.07	68.73	26	46	273

 CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD  
 CERTIFIED BY: QUALITY ASSURANCE

  
**Jessica Garcia**