

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

## ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

Part No. **AC041A08MAA8300000**  
 (Código)  
 Description **4" Fig. 5202 F UT WCB, API TRIM No.8 8300000**  
 Descripción **CAST STEEL GATE VALVE 150 CLASS**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

VALVE WITH WALSEAL 50 SEALING (VALVULA CON SELLANTE WALSEAL 50)  
 (VALVULA SUMINISTRADA CON OPERADOR ELECTRICO)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSD) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%)

### COMPOSICIÓN QUIMICA (%)

### TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										MECHANICAL TESTS							
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG		
BODY CUERPO	WH5607	ASTM A-216/WCB	0.194	0.907	0.023	0.027	0.422	0.030	0.020	0.040	0.001									
BONNET BONETE	WH23642	ASTM A-216/WCB	Normalized to (Normalizado a) 930				Temper to (Temple a) 650		Cooled in air. (Enfriado en aire.)											
WEDGE DISCO	WH81476	ASTM A-217/CA15	0.170	0.898	0.029	0.018	0.530	0.012	0.020	0.028	0.042	0.005	0.371							
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650		Cooled in air. (Enfriado en aire.)											
			0.128	0.680	0.026	0.011	0.764	0.095	12.830	0.016	0.010	0.026								
			Normalizado a (Normalizado to) 970				Temple a (Temper to) 630		Enfriado en aire. (Cooled in air.)											

FAC10-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD  
 CERTIFIED BY: QUALITY ASSURANCE

  
**Jessica Garcia**