

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AC041A08MAA8300000
(Código) **4" Fig. 5202 F UT WCB, API TRIM No.8 8300000**

Description
Descripción **CAST STEEL GATE VALVE 150 CLASS**
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH WALSEAL 50 SEALING (VALVULA CON SELLANTE WALSEAL 50)
(VALVULA SUMINISTRADA CON OPERADOR ELECTRICO)

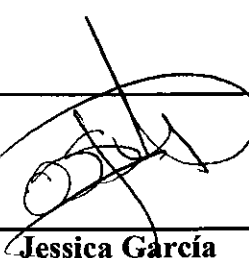
PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)			COMPOSICIÓN QUIMICA (%)										TENS	YIELD	ELG	RED	BHN		
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG	
BODY CUERPO	WH20577	ASTM A-216/WCB	0.200	0.952	0.029	0.018	0.405	0.010	0.020	0.045	0.069	0.007		75.25	47.85	27	57	153	
BONNET BONETE	WH24211	ASTM A-216/WCB	0.194	0.870	0.022	0.011	0.435	0.026	0.054	0.025	0.013	0.001	0.379	88.17	42.19	35	50	162	
WEDGE DISCO	D6581	ASTM A-217/CA15	0.120	0.850	0.035	0.020	0.950	0.310	12.750	0.015	0.054	0.003		99.61	70.03	28	45	273	
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650				Cooled in air. (Enfriado en aire.)								
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650				Cooled in air. (Enfriado en aire.)								
			Normalized a (Normalized to) 970				Temple a (Temper to) 630				Enfriado en aire. (Cooled in air.)								

FAC10-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD
CERTIFIED BY: QUALITY ASSURANCE



Jessica García