

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

**Part No. AC011A08MAA8300000**  
 (Código) **2" Fig. 5202 F UT WCB, API TRIM No.8 8300000**  
**Description**

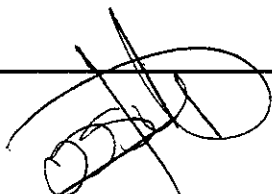
 Descripción **CAST STEEL GATE VALVE 150 CLASS**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
<b>HYDROSTATIC (PSI)</b> (HIDROSTATICA)	450	450	NA	NA
<b>PNEUMATIC (PSI)</b> (NEUMATICA)			80	80

**MECHANICAL TESTS (PROP. MECANICAS)**

		CHEMICAL COMPOSITION (%)											COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG				
<b>BODY</b> CUERPO	WH14428	ASTM A-216/WCB	0.210	0.966	0.025	0.026	0.453	0.095	0.027	0.027	0.039	0.004		77.57	40.45	31	56	160				
<b>BONNET</b> BONETE	WH0948	ASTM A-216/WCB	Normalizated to (Normalizado a) 930				Temper to (Temple a) 650				Cooled in air. (Enfriado en aire.)			73.51	43.64	29	51	161				
<b>WEDGE</b> DISCO	D2298	ASTM A-217/CA15	Normalizated to (Normalizado a) 930				Temper to (Temple a) 650				Cooled in air. (Enfriado en aire.)			100.05	70.47	27	47	271				
			Normalizado a (Normalizado to) 970				Temple a (Temper to) 630				Enfriado en aire. (Cooled in air.)											

  
**Jessica García**