



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V102R3619
 22/07/2011

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598
- API 599
- ANSI B16-10
- ANSI B16-34
- MSS-SP61
- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- API 6D
- API 600
- ANSI B16-11
- API 602

- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AR041A08MAB830000M**
 (Código)
 Description **4" Fig. 5341 F UT WCB, API TRIM No.8 830000**
 Descripción **CAST STEEL SWING CHECK VALVE 150 CLASS**
(VALVULA RETENCIÓN TIPO COLUMPIO DE ACERO FUNDIDO CLASE 150)
 VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	NA	315	NA
PNEUMATIC (PSI) (NEUMATICA)			NA	NA

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)												COMPOSICIÓN QUIMICA (%)						
ITEM (PART)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
BODY	WH36008	ASTM A-216/WCB	0.198	0.968	0.020	0.009	0.444	0.026	0.012	0.033	0.044	0.009		80.91	54.96	27	61	155
CUERPO			Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Enfriado en aire.				75.40	44.81	26	46	164	
COVER	WH35389	ASTM A-216/WCB	0.215	0.933	0.027	0.025	0.466	0.014	0.046	0.001	0.024	0.002		99.37	70.82	26	45	233
TAPA			Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Enfriado en aire.									
WEDGE	WH82048	ASTM A-217/CA15	0.134	0.843	0.017	0.010	0.584	0.096	13.342	0.001	0.016	0.040						
DISCO			Normalized to (Normalizado to) 970 °C			Temple a (Temper to) 630 °C			Cooled in air. (Enfriado en aire.)									

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE

Jessica Garcia