



Industrial de Valvulas, S.A. de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepetzotlan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V102R1746  
 30/12/2010

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING  
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING  
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS  
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK  
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS  
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED  
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AR041A08MAB830000M**  
 (Código) **4" Fig. 5341 F UT WCB, API TRIM No.8 830000**  
 Description **CAST STEEL SWING CHECK VALVE 150 CLASS**  
 Descripción **(VALVULA RETENCIÓN TIPO COLUMPIO DE ACERO FUNDIDO CLASE 150)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	N A	315	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

#### MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)			COMPOSICIÓN QUIMICA (%)										TENS	YIELD	ELG	RED	BHN					
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG				
BODY CUERPO	WH33573	ASTM A-216/WCB	0.190	0.845	0.028	0.029	0.489	0.040	0.031	0.009	0.027	0.006		74.97	45.97	26	51	165				
			Normalized to (Normalizado a) 930										Temper to (Temple a) 650					Enfriado en aire.				
COVER TAPA	WH33529	ASTM A-216/WCB	0.182	0.950	0.025	0.009	0.452	0.075	0.073	0.004	0.040	0.013		77.43	49.01	24	48	164				
			Normalized to (Normalizado a) 930										Temper to (Temple a) 650					Enfriado en aire.				
WEDGE DISCO	WH82043	ASTM A-217/CA15	0.119	0.590	0.031	0.012	0.479	0.080	12.680	0.020	0.022	0.027		105.56	73.23	26	44	234				
			Normalized a (Normalized to) 970										Temple a (Temper to) 630					Cooled in air.				

FAC10-21 REV "3"

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :  
 QUALITY ASSURANCE

  
 YOLANDA PONCIANO