



Industrial de Valvulas, S.A. de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number **V102C8036**  
 (Fecha) Date **08/06/2011**

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
**ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO**

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

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|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

**Part No. AC031A08MAB830000M**  
 (Código) **3" Fig. 5202 F UT WCB, API TRIM No.8 830000**

**Description CAST STEEL GATE VALVE 150 CLASS**  
 Descripción **(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**

**VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))**

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

**MECHANICAL TESTS (PROP. MECANICAS)**

CHEMICAL COMPOSITION (%)	COMPOSICIÓN QUIMICA (%)	TENS	YIELD	ELG	RED	BHN
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ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										MECHANICAL TESTS (PROP. MECANICAS)						
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG	
BODY CUERPO	WH34723	ASTM A-216/WCB	0.221	0.912	0.035	0.015	0.488	0.022	0.033	0.001	0.060	0.003							
BONNET BONETE	WH34493	ASTM A-216/WCB	0.194	0.905	0.031	0.013	0.423	0.031	0.020	0.001	0.028	0.004							
WEDGE DISCO	WH34804	ASTM A-216/WCB	0.214	0.938	0.030	0.014	0.518	0.030	0.024	0.001	0.027	0.003							

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD  
 CERTIFIED BY: QUALITY ASSURANCE

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**Jessica Garcia**