

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES

API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 60D	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC141A08MAB830000M

(Código)

Description 14" Fig. 5202 F UT WCB, API TRIM No.8 830000

Descripción

**CAST STEEL GATE VALVE 150 CLASS
 (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)**
VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)
CHEMICAL COMPOSITION (%)
COMPOSICIÓN QUIMICA (%)

TENS	YIELD	ELG	RED	BHN
KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
75.69	47.27	26	64	168
82.36	45.82	33	58	154
85.70	49.01	30	56	154

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb
BODY CUERPO	WH67192	ASTM A-216/WCB	0.215	0.900	0.034	0.020	0.540	0.054	0.043	0.007	0.035	0.007	
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650			Enfriado en aire.			
BONNET BONETE	WH67141	ASTM A-216/WCB	0.207	0.960	0.032	0.017	0.443	0.037	0.032	0.003	0.029	0.005	
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650			Enfriado en aire.			
WEDGE DISCO	WH36118	ASTM A-216/WCB	0.218	0.983	0.023	0.012	0.401	0.016	0.015	0.001	0.034	0.001	
			Normalized to (Normalizado a) 930				Temper to (Temple a) 650			Enfriado en aire.			

FAC10-21 REV "3"

 CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY :
 QUALITY ASSURANCE


Jessica Garcia