



Industrial de Valvulas, S.A. de C.V.  
 Av. de La Industria Lot# 16 Fracc. Industrial El Trebol  
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V102C13135  
 26/04/2011

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

**Part No. AC011A08MAB830000M**  
 (Código) **2" Fig. 5202 F UT WCB, API TRIM No.8 830000**  
**Description** CAST STEEL GATE VALVE 150 CLASS  
 Descripción (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

**MECHANICAL TESTS (PROP. MECANICAS)**

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)					
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	WH35266	ASTM A-216/WCB	0.206	0.890	0.022	0.016	0.538	0.013	0.019	0.001	0.037	0.002		73.81	45.24	27	46	170
Normalized to (Normalizado a) 930			Temper to (Temple a) 650											Enfriado en aire.				
BONNET BONETE	WH35610	ASTM A-216/WCB	0.213	0.925	0.029	0.009	0.433	0.018	0.023	0.001	0.029	0.004		80.91	50.17	29	48	164
Normalized to (Normalizado a) 930			Temper to (Temple a) 650											Enfriado en aire.				
WEDGE DISCO	WH81736	ASTM A-217/CA15	0.124	0.562	0.025	0.016	0.512	0.084	13.120	0.015	0.015	0.001		97.73	67.28	29	42	269
Normalized a (Normalizado to) 970			Temple a (Temper to) 630											Enfriado en aire. (Cooled in air.)				

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD  
 CERTIFIED BY: QUALITY ASSURANCE

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**Jessica Garcia**