



WALWORTH
Since 1942

Industrial de Valvulas, S.A. de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepoztlan, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V102C10907
03/12/2010

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AC061A08MAB830000M
(Código)
Description 6" Fig. 5202 F UT WCB, API TRIM No.8 830000
Descripción CAST STEEL GATE VALVE 150 CLASS
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) **COMPOSICIÓN QUIMICA (%)**

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS KPSI CVN%	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG	
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V						Cb
BODY CUERPO	WH34612	ASTM A-216/WCB	0.214	0.947	0.026	0.009	0.528	0.031	0.040	0.001	0.027	0.003		71.51	49.59	28	47	165
BONNET BONETE	WH34784	ASTM A-216/WCB	Normalizated to (Normalizado a) 930			Temper to (Temple a) 650			Enfriado en aire.				77.87	48.72	28	48	165	
WEDGE DISCO	WH34222	ASTM A-216/WCB	0.212	0.900	0.030	0.014	0.442	0.136	0.261	0.028	0.033	0.001		81.78	45.82	28	55	167
			Normalizated to (Normalizado a) 930			Temper to (Temple a) 650			Enfriado en aire.									

Jessica Garcia

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD CERTIFIED BY: QUALITY ASSURANCE