



Industrial de Valvulas, S.A. de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number V102C10023
 (Fecha) Date 30/05/2011

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

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|--|--|---|--|
| API 598
API 599
ANSI B16-10
ANSI B16-34
MSS-SP61 | - VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES | API 6D
API 600
ANSI B16-11
API 602 | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
|--|--|---|--|

Part No. AC031A08MAB830000M
 (Código) **3" Fig. 5202 F UT WCB, API TRIM No.8 830000**
Description CAST STEEL GATE VALVE 150 CLASS
 Descripción (VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.))

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
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ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI	KPSI	%	%	AVG
														CVN@	1ST	2ND	3RD	
BODY CUERPO	WH35228	ASTM A-216/WCB	0.208	0.908	0.028	0.020	0.437	0.019	0.053	0.001	0.037	0.002		78.01	48.43	27	49	162
			Normalizated to (Normalizado a) 930										Temper to (Temple a) 650					
BONNET BONETE	WH35243	ASTM A-216/WCB	0.206	0.937	0.028	0.016	0.425	0.018	0.032	0.001	0.038	0.003		74.39	44.81	28	50	163
			Normalizated to (Normalizado a) 930										Temper to (Temple a) 650					
WEDGE DISCO	WH35211	ASTM A-216/WCB	0.215	0.946	0.035	0.028	0.480	0.021	0.041	0.001	0.042	0.002		77.58	48.43	24	45	158
			Normalizated to (Normalizado a) 930										Cooled in air. (Enfriado en aire.)					

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD
 CERTIFIED BY: QUALITY ASSURANCE

Jessica Garcia