



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de México C.P. 54600

(Numero) Number **V09R3803**
 (Fecha) Date **03/11/2009**

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AR042A08MAA8300000
 (Código) **4" Fig. 5344 F UT WCB, API TRIM No.8 8300000**
Description **CAST STEEL SWING CHECK VALVE 300 PSI**
Descripción **(VALVULA RETENCIÓN TIPO COLUMPIO DE ACERO FUNDIDO 300 PSI)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESIÓN)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	N A	815	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	XS390	ASTM A-216/WCB	0.220	0.820	0.030	0.024	0.380	0.068	0.049	0.017				75.69	45.67	25	42	166
COVER TAPA	WH7185	ASTM A-216/WCB	0.195	0.957	0.022	0.022	0.447	0.050	0.040	0.010	0.040	0.001		74.67	43.93	26	51	166
WEDGE DISCO	229-09	ASTM A-276 GR 410	0.115	0.512	0.025	0.005	0.360	0.289	12.700	0.065	0.000	0.000		94.80	54.70	22	46	205

JESSICA GARCIA

CERTIFICADO POR: **ASEGURAMIENTO DE CALIDAD**
 CERTIFIED BY: **QUALITY ASSURANCE**