



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de México C.P. 54600

(Numero) Number
 (Fecha) Date

V09CP1857
 03/11/2009

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. **FS061A1MABV80000Z**
 (Código)
 Description **6" Fig. 1912 F WCB, V80000Z**
 Descripción **CAST STEEL SLAB GATE VALVE (API-6D) 150 PSI**
(VALVULA COMPUERTA PLANA DE ACERO FUNDIDO (API-6D) 150 PSI)

NACE-MR-01-75, FIRE TEST API 6FA (NORMA NACE-MR-01-75, PRUEBA DE FUEGO API 6FA)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD
BODY CUERPO	B0806	ASTMA-216/WCB	0.200	1.010	0.018	0.011	0.315	0.031	0.083	0.007	0.041	0.008	75.40	47.85	35	61	150
BONNET BONETE	B0806	ASTMA-216/WCB	0.200	1.010	0.018	0.011	0.315	0.031	0.083	0.007	0.041	0.008	75.40	47.85	35	61	150
WEDGE DISCO	F8726	ASTMA-515 GR 70	0.280	0.950	0.018	0.022	0.220	0.000	0.000	0.000	0.000	0.000	80.62	42.05	29	28	159

FAC10-21 REV "3"

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
 QUALITY ASSURANCE


JESSICA GARCIA