



WALVORTH

Since 1912

Industrial de Valvulas, S.A de C.V.

Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepozotlan, Estado de México C.P. 54600

(Numero) Number
(Fecha) Date

V09C4645
26/06/2009

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. **AC081A08MAA8300000**
(Código) **8" Fig. 5202 F UT WCB, API TRIM No.8 8300000**

Description **CAST STEEL GATE VALVE 150 PSI**
(VALVULA COMPUERTA DE ACERO FUNDIDO 150 PSI)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG	
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V						Cb
BODY CUERPO	WH23456	ASTM A-216/WCB	0.211	0.910	0.035	0.022	0.431	0.010	0.022	0.029	0.053	0.003	87.29	46.69	28	49	159	
Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C				Cooled in air.(Cooled in air. (Enfr)											
BONNET BONETE	WH25579	ASTM A-216/WCB	0.194	0.906	0.033	0.018	0.535	0.021	0.033	0.011	0.012	0.004	75.26	44.08	27	50	159	
Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C				Cooled in air.(Cooled in air. (Enfr)											
WEDGE DISCO	WH81662	ASTM A-217/CA15	0.129	0.866	0.026	0.017	0.471	0.091	13.050	0.021	0.017	0.022	97.58	69.31	24	42	289	
Normalized a (Normalizado to) 970 °C			Enfriado en aire.(Enfriado en aire. (C)															

FACI0-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE


JESSICA GARCIA