



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V09C3105
 28/01/2009

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO
 (ACCORDING TO EN10204 TYPE 3.1)

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC081A08MAB830000M**

(Codigo) **8" Fig. 5202 F UT WCB, API TRIM No.8 830000M**

Description **CAST STEEL GATE VALVE 150 PSI (VALVULA COMPUERTA DE ACERO FUNDIDO 150 PSI)**

VALVE WITH LOW EMISSION CONTROL. (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX.)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSD) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSD) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)	COMPOSICIÓN QUIMICA (%)										
	C	Mn	P	S	SI	Ni	Cr	Mo	Cu	V	Cb
BODY CUERPO	0.188	0.995	0.023	0.018	0.437	0.038	0.094	0.017	0.013	0.002	
BONNET BONETE	0.195	0.940	0.032	0.024	0.416	0.018	0.035	0.001	0.028	0.002	
WEDGE DISCO	0.197	0.899	0.028	0.021	0.499	0.014	0.044	0.008	0.041	0.004	

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										MECHANICAL TESTS (PROP. MECANICAS)					
			C	Mn	P	S	SI	Ni	Cr	Mo	Cu	V	Cb	TENS (KPSI CVN@)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BODY CUERPO	WH28992	ASTM A-216/WCB	0.188	0.995	0.023	0.018	0.437	0.038	0.094	0.017	0.013	0.002		84.25	39.01	29	53	152
BONNET BONETE	WH29055	ASTM A-216/WCB	0.195	0.940	0.032	0.024	0.416	0.018	0.035	0.001	0.028	0.002		74.96	38.86	28	47	159
WEDGE DISCO	WH24769	ASTM A-216/WCB	0.197	0.899	0.028	0.021	0.499	0.014	0.044	0.008	0.041	0.004		82.21	52.05	32	57	153

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: JESSICA GARCIA

QUALITY ASSURANCE