

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

**Part No. AC061A08MAA8300000**  
(Código) **6" Fig. 5202 F UT WCB, API TRIM No.8 8300000**  
**Description** **CAST STEEL GATE VALVE 150 PSI**  
**Description** **(VALVULA COMPUERTA DE ACERO FUNDIDO 150 PSI)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

**MECHANICAL TESTS (PROP. MECANICAS)**

**CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)**

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG	
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V						Cb
<b>BODY</b> CUERPO	WH22219	ASTM A-216/WCB	0.215	0.971	0.014	0.012	0.488	0.025	0.049	0.027	0.038	0.003	76.71	47.27	26	51	152	
<b>BONNET</b> BONETE	XS293	ASTM A-216/WCB	Normalizated to (Normalizado a) 930 °C										Cooled in air.(Cooled in air. (Enfr)					
<b>WEDGE</b> DISCO	D3864	ASTM A-217/CA15	0.230	0.390	0.022	0.019	0.240	0.049	0.150	0.015			73.66	44.80	25	41	173	
			Normalizated to (Normalizado a) 920 °C										Temper to (Temple a) 650 °C					
			0.120	0.740	0.024	0.014	0.890	0.650	12.350	0.011	0.039	0.003	97.30	72.07	25	44	273	
			Normalizado a (Normalizado to) 970 °C										Temple a (Temper to) 630 °C					
													Enfriado en aire.(Enfriado en aire. (C)					

**PLEASA ANAHUAC Y CIAS. S.A. DE C.V.**  
**CONTROL DE CALIDAD**  
FECHA 14 Ene 2010  
FIRMA CE00000094  
Enrique Ruiz



**JESSICA GARCIA**