

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING  
API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING  
ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  
ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS  
MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK  
API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS  
ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED  
API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC041A12MAA7900000**  
(Código)  
Description **4" Fig. 5202 F 3HF WCB, API TRIM No.12 7900000**  
Descripción **CAST STEEL GATE VALVE 150 PSI**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO 150 PSI)**

MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMEN \*TS AND LOW FUGITIVE EMISSIONS CONTROL  
(VALVULA SERVICIO NACE MR-01-75 \*Y CONTROL DE EMISIONES FUGITIVAS 50 PPM'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

### MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)													COMPOSICIÓN QUIMICA (%)					
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN
														KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	WH24377	ASTM A-216/WCB	0.200	0.975	0.021	0.024	0.514	0.016	0.019	0.025	0.028	0.005	0.375	76.85	44.27	30	53	152
Normalizated to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Cooled in air.(Cooled in air. (Enfr)												
BONNET BONETE	WH24691	ASTM A-216/WCB	0.205	0.893	0.023	0.012	0.457	0.019	0.030	0.005	0.028	0.001		82.22	49.59	31	50	170
Normalizated to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C			Cooled in air.(Cooled in air. (Enfr)												
WEDGE DISCO	WH12678	ASTM A-216/WCB	0.191	0.703	0.026	0.022	0.496	0.044	0.029	0.030	0.031	0.011	0.330	74.38	45.82	27	49	155
									Cooled in air.(Cooled in air. (Enfr)									

FAC10-21 REV "3"

CERTIFICADO POR:  
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :  
QUALITY ASSURANCE

  
**JESSICA GARCIA**