

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING  
API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING  
ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  
ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS  
MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK  
API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS  
ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED  
API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

**Part No.** AC061A08MAA8300000  
(Código)  
**Description** 6" Fig. 5202 F UT WCB, API TRIM No.8 8300000  
Descripción CAST STEEL GATE VALVE 150 CLASS  
(VALVULA COMPUERTA DE ACERO FUNDIDO CLASE 150)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSD) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

**MECHANICAL TESTS (PROP. MECANICAS)**

**CHEMICAL COMPOSITION (%)**

**COMPOSICIÓN QUIMICA (%)**

**TENS YIELD ELG RED BHN**

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG
BODY CUERPO	WH27496	ASTM A-216/WCB	0.196	0.933	0.024	0.012	0.434	0.059	0.040	0.024	0.049	0.007		77.43	42.77	33	45	153
BONNET BONETE	WH27531	ASTM A-216/WCB	0.206	0.892	0.027	0.019	0.469	0.005	0.030	0.006	0.020	0.006		76.27	36.25	25	48	157
WEDGE DISCO	D2567	ASTM A-217/CA15	0.100	0.800	0.015	0.010	0.830	0.300	12.840	0.020	0.330	0.001		98.60	70.04	26	47	270
			Normalized a (Normalizado to) 970 °C					Temple a (Temper to) 630 °C					Enfriado en aire.(Enfriado en aire.(E) )					

INDUSTRIAL DE VALVULAS ANAHUAC Y CIAS. S.A. DE C.V.  
CONTROL DE CALIDAD  
29 Jan 2010  
C286  
FARQUE RUIZ