

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

Part No. AC031A12MAB790000M

(Código)

3" Fig. 5202 F 3HF WCB, API TRIM No.12 790000M
Description

Descripción

**CAST STEEL GATE VALVE 150 PSI
 (VALVULA COMPUERTA DE ACERO FUNDIDO 150 PSI)**

 MANUFACTURED TO MEET NACE MR-01-75-2003 REQUIREMEN *TS AND LOW FUGITIVE EMISSIONS CONTROL
 (VALVULA SERVICIO NACE MR-01-75 *Y CONTROL DE EMISIONES FUGITIVAS 50 PPM'S)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)
CHEMICAL COMPOSITION (%)
COMPOSICIÓN QUIMICA (%)
TENS YIELD ELG RED BHN

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										MECHANICAL TESTS				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN@	KPSI 1ST	% 2ND	% 3RD
BODY CUERPO	WH20634	ASTM A-216/WCB	0.217	0.863	0.023	0.016	0.512	0.045	0.039	0.019	0.007	0.001	85.11	50.17	32	50	157
Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C										Cooled in air.(Cooled in air. (Enfr)				
BONNET BONETE	WH28894	ASTM A-216/WCB	0.204	0.906	0.027	0.015	0.483	0.032	0.040	0.007	0.037	0.006	78.59	45.96	32	51	155
Normalized to (Normalizado a) 930 °C			Temper to (Temple a) 650 °C										Cooled in air.(Cooled in air. (Enfr)				
WEDGE DISCO	WH15685	ASTM A-216/WCB	0.191	0.903	0.029	0.018	0.464	0.041	0.019	0.049	0.019	0.003	79.60	44.80	31	40	156
Normalized to (Normalizado a) 920 °C			Cooled in air.(Cooled in air. (Enfr)														

FAC10-21 REV "3"

 CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

 CERTIFIED BY :
 QUALITY ASSURANCE


JESSICA GARCIA