



Industrial de Valvulas, S.A. de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepetzotlan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V092R1265  
 27/01/2012

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)  
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598 - VALVE INSPECTION AND TESTING  
 API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING  
 ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  
 ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS  
 MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK  
 API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS  
 ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED  
 API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AR082A08MAB830000M**  
 (Código)  
 Description **8" Fig. 5344 F UT WCB, API TRIM No.8 830000**  
 Descripción **CAST STEEL SWING CHECK VALVE 300 CLASS**  
**(VALVULA RETENCIÓN TIPO COLUMPIO DE ACERO FUNDIDO CLASE 300)**

VALVE WITH LOW EMISSION CONTROL (50 PPM'S MAX.) (VALVULA SUMINISTRADA CON CONTROL DE BAJAS EMISIONES FUGITIVAS (50 PPM'S MAX.) )

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	N A	815	N A
PNEUMATIC (PSI) (NEUMATICA)			N A	N A

### MECHANICAL TESTS (PROP. MECANICAS)

### CHEMICAL COMPOSITION (%) COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										TENS	YIELD	ELG	RED	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI CVN <sub>40</sub>	KPSI 1ST	% 2ND	% 3RD
BODY CUERPO	WH65276	ASTM A-216/WCB	0.197	0.884	0.032	0.018	0.415	0.024	0.032	0.009	0.024	0.001	77.29	47.13	25	45	168
COVER TAPA	WH28180	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C		Cooled in air. (Enfriado en aire.)				74.96	44.22	27	46	151
WEDGE DISCO	WH81882	ASTM A-217/CA15	0.210	0.897	0.018	0.022	0.528	0.030	0.036	0.022	0.028	0.005	100.34	71.34	21	40	293
			Normalized to (Normalizado a) 920 °C				Temper to (Temple a) 650 °C		Cooled in air. (Enfriado en aire.)								
			0.110	0.762	0.033	0.013	0.475	0.079	12.580	0.023	0.010	0.025					
			Normalizado a (Normalizado to) 970 °C				Temple a (Temper to) 630 °C		Enfriado en aire. (Cooled in air.)								

FAC10-21 REV "3"

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :  
 QUALITY ASSURANCE

Yolanda Ponciano