

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AC011A08MAA8300000
 (Código)
Description 2" Fig. 5202 F UT WCB, API TRIM No.8 8300000
 Descripción CAST STEEL GATE VALVE 150 PSI
 (VALVULA COMPUERTA DE ACERO FUNDIDO 150 PSI)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	NA	NA
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

			CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)					MECHANICAL TESTS				
ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED	BHN				
													KPSI CVN@	KPSI 1ST	% 2ND	% 3RD	AVG					
BODY CUERPO	E2134	ASTM A-216/WCB	0.180	0.690	0.021	0.024	0.360	0.110	0.130	0.040	0.030	0.010		73.22	37.55	28	39	151				
			Normalized to (Normalizado a) 930 °C										Cooled in air.(Cooled in air. (Enfri									
BONNET BONETE	E2136	ASTM A-216/WCB	0.190	0.800	0.021	0.023	0.330	0.130	0.150	0.020	0.060	0.010		73.52	40.31	24	36	180				
			Normalized to (Normalizado a) 930 °C										Cooled in air.(Cooled in air. (Enfri									
WEDGE DISCO	HC1508	ASTM A-217/CA15	0.140	0.820	0.023	0.018	1.040	0.140	12.380	0.020	0.020	0.010		75.25	47.99	25	44	269				
													Enfriado en aire.(Enfriado en aire. (C)									

FAC10-21 REV "3"



CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
QUALITY ASSURANCE

SANDRA RUIZ