



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number V08R2883
 (Fecha) Date 11/08/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AR031A12MAA**

(Codigo) **3" Fig. 5341 F 3HF WCB, API TRIM No.12 8300000**

Description **CAST STEEL SWING CHECK VALVE**

(VALVULA RETENCION TIPO COLUMPIO DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

TEST TYPE	REQUIREMENT	ACTUAL	REMARKS
PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	450	N/A
HYDROSTATIC (PSD) (HIDROSTATICA)	BACK (SEAT)	N/A	315
	SIDE (LADO)	N/A	N/A
PNEUMATIC (PSD) (NEUMATICA)		N/A	N/A

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PART)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS (KPSI CVM@)	YIELD (KPSI 1ST)	ELG (%) 2ND	RED (%) 3RD	BHN AVG
BODY CUERO	WH25686	ASTM A-216/WCB	0.195	0.963	0.010	0.001	0.436	0.019	0.038	0.028	0.033	0.001		78.15	46.98	25	48	168
WEDGE DISCO	HD3250	ASTM A-216/WCB	0.190	0.910	0.016	0.018	0.530	0.078	0.121	0.039	0.041	0.004		74.39	47.85	26	48	172
COVER TAPA	WH25407	ASTM A-216/WCB	0.199	0.908	0.039	0.025	0.432	0.023	0.043	0.009	0.016	0.005		75.11	44.08	24	52	156

FACIO-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE


JESSICA GARCIA