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Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepotzotlan, Estado de México C.P. 54600

(Numero) Number V08G2524
(Fecha) Date 15/04/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

Part No. (Código) **AG021A08MAA**

Description Descripción **2 1/2" Fig. 5275 F UT WCB, API TRIM No.8 8300000**

CAST STEEL GLOBE VALVE
(VALVULA GLOBO DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO) 1	SIDE (LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	N A
PNEUMATIC (PSI) (NEUMATICA)			80	N A

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) / COMPOSICIÓN QUIMICA (%)											TENS KPSI	YIELD KPSI	ELG %	RED %	BHN
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	CVN@	1ST	2ND	3RD	AVG
BONNET BONETE	27949	ASTM A-216/WCB	0.230	0.750	0.016	0.007	0.550	0.017	0.017	0.004	0.000	0.000		81.33	41.02	29	44	163
			Normalizated to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C				Cooled in air.(Cooled in air. (Enfr)							
BODY CUERPO	874A490	ASTM A-216/WCB	0.200	0.690	0.017	0.037	0.410	0.270	0.220	0.110	0.191	0.002		78.61	47.17	27	48	156
			Normalizated to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C				Cooled in air.(Cooled in air. (Enfr)							
WEDGE DISCO	676-07	ASTM A-276 GR 410	0.117	0.490	0.024	0.004	0.499	0.203	12.730	0.034	0.202			74.00	56.00	35	50	156

FAC10-21 REV "3"

CERTIFICADO POR:
ASEGURAMIENTO DE CALIDAD

CERTIFIED BY :
QUALITY ASSURANCE

Sandra Ruiz