

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

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|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AC081A08MAA8300000
(Código) **8" Fig. 5202 F UT WCB, API TRIM No.8 8300000**

Description CAST STEEL GATE VALVE 150 PSI
(VALVULA COMPUERTA DE ACERO FUNDIDO 150 PSI)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)												COMPOSICIÓN QUIMICA (%)					TENS	YIELD	ELG	RED	BHN
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ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	KPSI	KPSI	%	%	AVG
														CVN@	1ST	2ND	3RD	
BODY CUERPO	WH24297	ASTM A-216/WCB	0.196	0.940	0.029	0.024	0.454	0.019	0.017	0.021	0.041	0.002		78.59	46.11	31	51	153
BONNET BONETE	WH25139	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C		Cooled in air.(Cooled in air. (Enfr				72.07	44.52	30	46	160	
WEDGE DISCO	WH81788	ASTM A-217/CA15	0.146	0.578	0.018	0.009	0.488	0.068	12.960	0.019	0.010	0.020		97.58	71.92	27	54	298
			Normalized to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C		Cooled in air.(Cooled in air. (Enfr									
			Normalizado a (Normalizated to) 970 °C				Temple a (Temper to) 630 °C		Enfriado en aire.(Enfriado en aire. (C)									

FAC10-21 REV "3"



JESSICA GARCIA