



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepotzotlan, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V08C5508
 10/10/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
 ESTANDARES ULTIMA EDICION)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 610 - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC101A08MAA8300000

(Codigo) 10" Fig. 5202 F UT WCB, API TRIM No.8 8300000

Description CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL. (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	315	315
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUÍMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN/g	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET BONETE	WH27074	ASTM A-216/WCB	0.198	0.931	0.037	0.025	0.473	0.015	0.070	0.006	0.024	0.001		74.96	44.37	24	49	167
BODY CUERPO	WH24050	ASTM A-216/WCB	0.209	0.913	0.027	0.015	0.403	0.005	0.005	0.017	0.037	0.001		84.25	47.27	29	50	172
WEDGE DISCO	WH81211	ASTM A-217/CA15	0.136	0.964	0.018	0.017	0.741	0.087	12.960	0.037	0.017	0.025		99.61	71.92	29	40	283

Normalized a (Normalizado a) 930 °C
 Normalized a (Normalizado a) 930 °C
 Normalized a (Normalizado a) 930 °C
 Normalizado a (Normalizado to) 970 °C

FACIO-21 REV "3"

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE

JESSICA GARCIA