



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number
 (Fecha) Date

V08C22696
 03/09/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICION.)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES

- API 6D
- API 600
- ANSI B16-11
- API 602

- PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC031A08MAA8300000

(Codigo) 3" Fig. 5202 F UT WCB, API TRIM No.8 8300000

Description CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

TEST TYPE	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
PRESSURE TEST (PRUEBAS DE PRESION)	450	450	N/A
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N/A
PNEUMATIC (PSI) (NEUMATICA)			80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PART)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS (KPSI) (CVN/6)	YIELD (KPSI) (YST)	ELG (%) (2ND)	RED (%) (3RD)	BHN (AVG)
BONNET	WH26274	ASTM A-216/WCB	0.219	0.928	0.036	0.022	0.489	0.021	0.103	0.005	0.005	0.002		73.08	42.92	29	46	157
BONNET			Normalized to (Normalizado a) 930 °C															
BODY	WH18779	ASTM A-216/WCB	0.213	0.903	0.029	0.015	0.413	0.038	0.056	0.014	0.022	0.004		80.33	51.62	30	48	157
CUERPO			Normalized to (Normalizado a) 930 °C															
WEDGE	WH87190	ASTM A-217/CA15	0.145	0.735	0.025	0.020	0.520	0.085	13.200	0.025	0.024	0.008		99.76	70.91	24	41	287
DISCO			Normalized a (Normalizado to) 970 °C															
			Temple a (Temper to) 630 °C															