



WALWORTH
Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number
(Fecha) Date

V08C22650
03/09/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC031A08MAA8300000**
(Codigo) **3" Fig. 5202 F UT WCB, API TRIM No.8 8300000**

Description **CAST STEEL GATE VALVE (VALVULA COMPUERTA DE ACERO FUNDIDO)**
VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)
HYDROSTATIC (PSID) (HIDROSTATICA)	450	450	N/A N/A
PNEUMATIC (PSID) (PNEUMATICA)			80 80

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	SI	Ni	Cr	Mo	Cu	V	Cb
BONNET (BONETE)	WHD5365	ASTM A-216/WCB	0.201	0.879	0.034	0.016	0.510	0.025	0.037	0.006	0.013	0.004	
BODY (CUERPO)	WH18349	ASTM A-216/WCB	Normalized to (Normalizado a) 930 °C 0.190	0.960	0.033	0.021	0.420	0.028	0.041	0.036	0.005	0.001	
WEDGE (DISCO)	WH81350	ASTM A-217/CA15	Normalized to (Normalizado a) 930 °C 0.144	0.721	0.027	0.012	0.456	0.086	12.670	0.021	0.018	0.024	
			Normalized a (Normalizado to) 970 °C				Temple a (Temper to) 630 °C				Enfriado en aire (Enfriado en aire. (C)		

COMPOSICION QUIMICA (%)

MECHANICAL TESTS (PROP. MECANICAS)

TENS (KPSI)	YIELD (KPSI)	ELG (%)	RED (%)	BHN (AVG)
74.53	44.23	29	50	164
82.65	47.71	32	56	150
100.49	71.92	26	40	295

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: JESSICA GARCIA