



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 TepicZolitan, Estado de Mexico C.P. 54600

(Numero) Number V08C21692
 (Fecha) Date 03/09/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICION)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC031A08MAA8300000**

(Codigo) **3" Fig. 5202 F UT WCB, API TRIM No.8 8300000**

Description **CAST STEEL GATE VALVE**

(VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)
			1 2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

CHEMICAL COMPOSITION (%)

COMPOSICION QUIMICA (%)


ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS (KPSI CVN/6)	YIELD (KPSI 1ST)	ELG % 2ND	RED % 3RD	BHN AVG
BONNET (BONETE)	WH25357	ASTM A-216/WCB	0.191	0.892	0.032	0.021	0.470	0.019	0.020	0.005	0.007	0.004		73.23	43.21	25	47	162
BODY (CUERPO)	WH20511	ASTM A-216/WCB	0.190	0.870	0.025	0.018	0.443	0.042	0.041	0.017	0.005	0.001		82.80	49.59	32	51	153
WEDGE (DISCO)	WH81199	ASTM A-217/CA15	0.138	0.543	0.036	0.026	0.469	0.084	12.583	0.036	0.026	0.002		93.96	73.37	27	46	289

MECHANICAL TESTS (PROB. MECANICAS)

FACIO-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY: QUALITY ASSURANCE


JESSICA GARCIA