



Industrial de Valvulas, S.A de C.V.

Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepozotlan, Estado de México C.P. 54600

(Numero) Number
(Fecha) Date
V08C18691
25/11/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC041A08MAB830000K
(Código)
Description 4" Fig. 5202 F UT WCB, API TRIM No.8 830000K

CAST STEEL GATE VALVE 150 PSI
(VALVULA COMPUERTA DE ACERO FUNDIDO 150 PSI)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

| PRESSURE TEST (PRUEBAS DE PRESION) | SHELL (CASCO) | BACK (SEAT) | SIDE (LADO) | |
|------------------------------------|---------------|-------------|-------------|-----|
| | | | 1 | 2 |
| HYDROSTATIC (PSI) (HIDROSTATICA) | 450 | 450 | N A | N A |
| PNEUMATIC (PSI) (PNEUMATICA) | | | 80 | 80 |

MECHANICAL TESTS (PROP. MECANICAS)

| ITEM (PARTE) | HEAT No. (COLADA) | MATERIAL (ASTM) | CHEMICAL COMPOSITION (%) | | | | | | | | | | | COMPOSICIÓN QUIMICA (%) | | | | TENS YIELD ELG | | | RED | BHN |
|------------------|-------------------|-----------------|--------------------------------------|-------|-------|-------|-------|-------|--------|-------|-------|-------|--------|---|----------|-------|-------|----------------|--|--|-----|-----|
| | | | C | Mn | P | S | Si | Ni | Cr | Mo | Cu | V | Ce | KPSI CVN@ | KPSI 1ST | % 2ND | % 3RD | AVG | | | | |
| BONNET BONETE | WH28828 | ASTM A-216/WCB | 0.201 | 0.900 | 0.029 | 0.013 | 0.540 | 0.031 | 0.050 | 0.041 | 0.012 | 0.002 | 74.82 | 44.66 | 26 | 47 | 157 | | | | | |
| BODY CUERPO | WH24639 | ASTM A-216/WCB | 0.208 | 0.910 | 0.027 | 0.016 | 0.501 | 0.015 | 0.029 | 0.005 | 0.006 | 0.001 | 74.96 | 40.74 | 34 | 53 | 153 | | | | | |
| WEDGE DISCO | D8543 | ASTM A-217/CA15 | 0.110 | 0.850 | 0.032 | 0.019 | 0.790 | 0.910 | 12.190 | 0.017 | 0.043 | 0.002 | 100.34 | 69.60 | 26 | 46 | 270 | | | | | |
| | | | Temple a (Temper to) 970 °C | | | | | | | | | | | Enfriado en aire.(Enfriado en aire. (C) | | | | | | | | |
| | | | Normalizado a (Normalized to) 930 °C | | | | | | | | | | | Cooled in air.(Cooled in air. (Enfr) | | | | | | | | |
| | | | Temper to (Temple a) 650 °C | | | | | | | | | | | Cooled in air.(Cooled in air. (Enfr) | | | | | | | | |
| | | | Normalizado a (Normalized to) 920 °C | | | | | | | | | | | Cooled in air.(Cooled in air. (Enfr) | | | | | | | | |
| | | | Temper to (Temple a) 650 °C | | | | | | | | | | | Enfriado en aire.(Enfriado en aire. (C) | | | | | | | | |

JESSICA GARCIA

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD
CERTIFIED BY: QUALITY ASSURANCE