



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lot 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de México C.P. 54600

(Numero) Number V08C14160
 (Fecha) Date 05/06/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
 ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC061A08MAB**

(Codigo) **6" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

Description **CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)**

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

| PRESSURE TEST (PRUEBAS DE PRESION) | SHELL (CASCO) | BACK (SEAT) | SIDE (LADO) | |
|---------------------------------------|------------------|----------------|----------------|-----|
| | | | 1 | 2 |
| HYDROSTATIC (PSI) (HIDROSTATICA) | 450 | 450 | N A | N A |
| PNEUMATIC (PSI) (NEUMATICA) | | | 80 | 80 |

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

| ITEM (PARTE) (COLADA) | HEAT No. (ASTM) | MATERIAL (ASTM) | COMPOSICIÓN QUIMICA (%) | | | | | | | | | | | TENS | | | | | BHN | | | |
|-----------------------------|--------------------|--------------------|-------------------------|-------|-------|-------|-------|-------|--------|-------|-------|-------|-------|---------------------------|-------------|----------|----------|-------|-------|----|----|-----|
| | | | C | Mn | P | S | Si | Ni | Cr | Mo | Cu | V | Cb | KPSI CVN ₅₀ | KPSI 1ST | % 2ND | % 3RD | AVG | | | | |
| BONNET BONETE | WH24424 | ASTM A-216/WCB | 0.194 | 0.913 | 0.028 | 0.015 | 0.390 | 0.012 | 0.018 | 0.010 | 0.010 | 0.076 | 0.001 | | | | | 80.33 | 47.27 | 26 | 46 | 156 |
| BODY CUERPO | WH23723 | ASTM A-216/WCB | 0.196 | 0.891 | 0.037 | 0.014 | 0.542 | 0.008 | 0.015 | 0.024 | 0.031 | 0.003 | | | | | | 76.56 | 45.82 | 33 | 46 | 161 |
| WEDGE DISCO | D5053 | ASTM A-217/CA15 | 0.110 | 0.810 | 0.032 | 0.016 | 0.920 | 0.660 | 12.090 | 0.011 | 0.032 | 0.001 | | | | | | 99.62 | 69.45 | 24 | 48 | 270 |

FACTIO-21 REV "3"

CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE


 Sandra Ruiz