

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)
ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO
WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE
FOLLOWING STANDARDS LAST EDITION:
(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES
ESTANDARES ULTIMA EDICION.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL ANE CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. **AC011A08MAB**

(Código) **2" Fig. 5202 F UT WCB, API TRIM No.8 830000K**

Description **CAST STEEL GATE VALVE**

(VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
			1	2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICIÓN QUIMICA (%)

ITEM (PARTES)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	SI	NI	Cr	Mo	Cu	V	Cb	TENS KPSI CVN66	YIELD KPSI 1ST	ELG %	RED %	BHN AVG	
BONNET	WH26058	ASTM A-216/WCB	0.194	0.960	0.031	0.007	0.429	0.005	0.062	0.018	0.025	0.015		74.24	45.68	28	47	158	
BONETE			Normalized to (Normalized a) 930 °C				Temper to (Temple a) 650 °C												
BODY	WH26116	ASTM A-216/WCB	0.202	0.902	0.032	0.018	0.425	0.097	0.029	0.015	0.027	0.015		75.26	45.68	27	45	169	
CUERPO			Normalized to (Normalized a) 930 °C				Temper to (Temple a) 650 °C												
WEDGE	D8516	ASTM A-217/CA15	0.100	0.760	0.030	0.014	0.870	0.950	12.230	0.011	0.052	0.001		100.63	68.15	25	47	275	
DISCO			Normalized to (Normalized to) 970 °C				Temple a (Temper to) 630 °C												
			Enfriado a (Enfriado en aire. (C)																