

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES

- API 6D - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. AC031A12MAA

3" Fig. 5202 F 3HF WCB, API TRIM No.12 83000000

CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)									
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@	YIELD KPSI 1ST	ELG %	2ND	RED %	3RD	BHN AVG		
BONNET BONETE	WHI 6200	ASTM A-216/WCB	0.195	0.980	0.029	0.011	0.428	0.042	0.055	0.018	0.018	0.018	0.005				78.01	47.70	35	53	160	
BODY CUERPO	XS411	ASTM A-216/WCB	0.220	0.750	0.025	0.024	0.490	0.061	0.120	0.021	0.021	0.021	Cooled in air. (Enfri)				76.99	48.43	24	41	162	
WEDGE DISCO	WHI 1822	ASTM A-216/WCB	0.204	0.867	0.031	0.023	0.507	0.036	0.044	0.022	0.022	0.007	Cooled in air. (Enfri)				77.43	45.96	24	48	155	



Sandra Ruiz

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD
 CERTIFIED BY: QUALITY ASSURANCE