WALWORTH® Since 1842

Industrial de Valvulas, S.A de C.V.
Av. de La Industria Lote 16 Fracc. Industrial El Trebol
Tepotzotlan, Estado de México C.P. 54600

(Numero) Number V08C12907
(Fecha) Date 04/03/2008

OUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

(ACCORDING TO EN10204 TYPE 3.1)

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS LAST EDITION:

(CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES ULTIMA EDICIÓN.)

API 598	- VALVE INSPECTION AND TESTING	API 6D	- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
API 599	- METAL PLUG VALVES - FLANGED, THREADED AND WELDING	API 600	- STEEL GATE VALVES, FLANGED AND WELDING ENDS
ANSI B16-10	- FACE TO FACE AND END TO END DIMENSIONS OF VALVES	ANSI B16-11	- FORGED FITTINGS, SOCKET - WELDING AND THREADED
ANSI B16-34	- VALVES - FLANGED, THREADED AND WELDING ENDS	API 602	- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS
MSS-SP61	- PRESSURE TESTING OF STEEL VALVES		

Part No. (Código) **AC031A12MAA**

Description Descripción **3" Fig. 5202 F 3HF WCB, API TRIM No.12 8300000**

CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL
(VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO) 1	SIDE (LADO) 2
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%) / COMPOSICIÓN QUIMICA (%)											TENS KPSI CVN@	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb					
BONNET BONETE	XS342	ASTM A-216/WCB	0.210	0.870	0.029	0.029	0.460	0.065	0.100	0.011				76.27	47.85	25	40	164
			Normalizated to (Normalizado a) 920 °C				Temper to (Temple a) 650 °C				Cooled in air.(Cooled in air. (Enfr)							
BODY CUERPO	WH22886	ASTM A-216/WCB	0.193	0.852	0.021	0.017	0.460	0.030	0.022	0.031	0.032	0.003		74.38	45.24	27	48	163
			Normalizated to (Normalizado a) 930 °C				Temper to (Temple a) 650 °C				Cooled in air.(Cooled in air. (Enfr)							
WEDGE DISCO	WH12541	ASTM A-216/WCB	0.212	0.857	0.038	0.039	0.582	0.052	0.061	0.023	0.012	0.004		73.66	47.56	28	49	171
											Cooled in air.(Cooled in air. (Enfr)							

FAC10-21 REV "3"

CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD

CERTIFIED BY : QUALITY ASSURANCE

Sandra Ruiz