

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

## ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- |             |   |             |   |
|-------------|---|-------------|---|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |   |

Part No. **AC041A08MAB**  
 (Código)  
 Description **4" Fig. 5202 F UT WCB, API TRIM No.8 830000K**  
 Descripción **CAST STEEL GATE VALVE**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO)**  
 VALVE WITH LOW EMISSION CONTROL  
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A
PNEUMATIC (PSI) (NEUMATICA)			80

### MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICIÓN QUIMICA (%)										MECHANICAL TESTS (PROP. MECANICAS)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CYN/g	YIELD KPSI IST	ELG % 2ND	RED % 3RD
BONNET BONETE	WH25959	ASTM A-216/WCB	0.209	0.935	0.026	0.011	0.458	0.005	0.059	0.016	0.028	0.014	74.97	42.78	27	47	157
			Normalizado to (Normalizado a) 930 °C														
BODY CUERPO	WH26347	ASTM A-216/WCB	0.202	0.999	0.035	0.027	0.474	0.032	0.034	0.005	0.005	0.002	74.96	43.93	26	49	155
			Normalizado to (Normalizado a) 920 °C														
WEDGE DISCO	D8530	ASTM A-217/CA15	0.130	0.820	0.024	0.012	0.860	0.900	12.300	0.011	0.071	0.002	100.20	70.47	27	43	272
			Normalizado a (Normalizado to) 955 °C														



Sandra Ruiz

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD  
 CERTIFIED BY:  
 QUALITY ASSURANCE