

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

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|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |

Part No. AC041A08MAB
 (Codigo)
Description 4" Fig. 5202 F UT WCB, API TRIM No.8 830000K
 Descripción
 CAST STEEL GATE VALVE
 (VALVULA COMPUERTA DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	CHEMICAL COMPOSITION (%)										COMPOSICIÓN QUIMICA (%)					
			C	Min	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI (a)	YIELD KPSI 1ST	ELG % 2ND	RED % 3RD	BHN AVG
BONNET	WH26041	ASTM A-216/WCB	0.218	0.902	0.033	0.015	0.415	0.005	0.026	0.013	0.035	0.015	74.97	45.68	25	48	159	
BONETE			Normalizado to (Normalizado a) 920 °C															
BODY	WH20114	ASTM A-216/WCB	0.194	0.890	0.031	0.014	0.491	0.020	0.045	0.035	0.014	0.002	85.12	48.58	36	56	150	
CUERPO			Normalizado to (Normalizado a) 930 °C															
WEDGE	D5432	ASTM A-217/CA15	0.120	0.820	0.012	0.020	0.860	0.410	12.740	0.025	0.043	0.001	100.34	68.44	27	43	274	
DISCO			Normalizado a (Normalizado to) 970 °C															
			Temper to (Temple a) 650 °C															
			Temper to (Temple a) 650 °C															
			Temple a (Temper to) 630 °C															
			Enfriado en aire, (Enfriado en aire. (C)															



CERTIFICADO POR: ASEGURAMIENTO DE CALIDAD
 CERTIFIED BY: QUALITY ASSURANCE
Sandra Ruiz