



Industrial de Valvulas, S.A de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 TepicZolitan, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V08C11348  
 06/02/2008

## QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

### ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

API 598  
 API 599  
 ANSI B16-10  
 ANSI B16-34  
 MSS-SP61

API 6D  
 API 600  
 ANSI B16-11  
 API 602

Part No. **AC041A08MAB**  
 (Codigo)  
**4" Fig. 5202 F UT WCB, API TRIM No.8 830000K**  
 Description  
**CAST STEEL GATE VALVE**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO)**  
 VALVE WITH LOW EMISSION CONTROL  
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

### MECHANICAL TESTS (PRUEBAS MECANICAS)

### CHEMICAL COMPOSITION (%)

### COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CVN@6	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET	WH25960	ASTM A-216/WCB	0.201	0.962	0.028	0.014	0.488	0.017	0.041	0.005	0.007	0.001		74.96	42.77	27	47	157
BOONETE			Normalized to (Normalizado a) 930 °C															
BODY	WH26266	ASTM A-216/WCB	0.193	0.936	0.030	0.020	0.411	0.025	0.028	0.005	0.017	0.002		74.38	47.41	29	48	164
CUERPO			Normalized to (Normalizado a) 920 °C															
WEDGE	D8540	ASTM A-217/CA15	0.110	0.800	0.028	0.016	0.910	0.910	12.790	0.011	0.046	0.002		97.15	71.63	24	48	278
DISCO			Normalized to (Normalizado to) 970 °C															
			Temple a (Temper to) 630 °C															
			Enfriado en aire. (Enfriado en aire. (C))															

FACIO-21 REV "2"

CERTIFICADO POR:  
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:  
 QUALITY ASSURANCE

Sandra Ruiz