



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number V08C11018
 (Fecha) Date 05/02/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- API 598 - VALVE INSPECTION AND TESTING
- API 599 - METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- ANSI B16-10 - FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- ANSI B16-34 - VALVES - FLANGED, THREADED AND WELDING ENDS
- MSS-SP61 - PRESSURE TESTING OF STEEL VALVES
- API 6D - PIPELINE VALVES - GATE, PLUG, BALL AND CHECK
- API 600 - STEEL GATE VALVES, FLANGED AND WELDING ENDS
- ANSI B16-11 - FORGED FITTINGS, SOCKET - WELDING AND THREADED
- API 602 - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC022A08MAB**
 (Codigo) **2 1/2" Fig. 5206 F UT WCB, API TRIM No.8 830000M**
 Description **CAST STEEL GATE VALVE**
(VALVULA COMPUERTA DE ACERO FUNDIDO)
VALVE WITH LOW EMISSION CONTROL
(VALVULA SUBMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

MECHANICAL TESTS (PROB. MECANICAS)

CHEMICAL COMPOSITION (%)

COMPOSICION QUIMICA (%)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS (KPSI) (CVN6)	YIELD (KPSI) (1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BONNET	WH16798	ASTM A-216/WCB	0.189	0.900	0.022	0.011	0.475	0.022	0.063	0.048	0.037	0.005		82.51	46.69	33	44	157
BONNET	WH16798	ASTM A-216/WCB	Normalized to (Normalized a) 930 °C															
BODY	WH19684	ASTM A-216/WCB	0.198	0.944	0.028	0.020	0.402	0.041	0.075	0.020	0.010	0.004		85.70	47.56	29	46	152
CUERPO	WH19684	ASTM A-216/WCB	Normalized to (Normalized a) 920 °C															
WEDGE	D3388	ASTM A-217/CA15	0.130	0.790	0.028	0.019	0.970	0.110	12.470	0.012	0.040	0.001		97.59	72.07	28	49	272
DISCO	D3388	ASTM A-217/CA15	Normalized a (Normalized to) 970 °C															
			Temple a (Temper to) 630 °C															
			Enfriado en aire. (Enfriado en aire. (C))															

CERTIFICADO POR: ASSEGURAMIENTO DE CALIDAD

CERTIFIED BY: 
 Sandra Ruiz

QUALITY ASSURANCE