



Industrial de Valvulas, S.A de C.V.  
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol  
 Tepic, Jalisco, Estado de Mexico C.P. 54600

(Numero) Number  
 (Fecha) Date

V08C11014  
 01/02/2008

# QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

## ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:  
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- |             |                                                     |             |                                                                                   |
|-------------|-----------------------------------------------------|-------------|-----------------------------------------------------------------------------------|
| API 598     | - VALVE INSPECTION AND TESTING                      | API 6D      | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK                                    |
| API 599     | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600     | - STEEL GATE VALVES, FLANGED AND WELDING ENDS                                     |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES  | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED                                  |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS       | API 602     | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61    | - PRESSURE TESTING OF STEEL VALVES                  |             |                                                                                   |

Part No. **AC022A08MAB**  
 (Código)  
 Description **2 1/2" Fig. 5206 F UT WCB, API TRIM No.8 830000M**  
 (Descripción)  
**CAST STEEL GATE VALVE**  
**(VALVULA COMPUERTA DE ACERO FUNDIDO)**  
 VALVE WITH LOW EMISSION CONTROL.  
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)	
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A	N A
PNEUMATIC (PSI) (NEUMATICA)			80	80

### CHEMICAL COMPOSITION (%)

### COMPOSICIÓN QUIMICA (%)

ITEM (PARTE)	HEAT No. (CORADA)	MATERIAL (ASTM)	C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS KPSI CYN/IN	YIELD KPSI 1ST	ELG %	RED %	BHN AVG
BONNET BONETE	WH21137	ASTM A-216/WCB	0.209	0.910	0.022	0.016	0.423	0.054	0.060	0.024	0.046	0.004		79.61	45.82	29	59	160
BODY CUERPO	WH19891	ASTM A-216/WCB	0.206	0.880	0.029	0.023	0.478	0.040	0.061	0.024	0.018	0.004		74.39	42.92	34	53	160
WEDGE DISCO	D3388	ASTM A-217/CA15	0.130	0.790	0.028	0.019	0.970	0.110	12.470	0.012	0.040	0.001		97.59	72.07	28	49	272

### MECHANICAL TESTS (PROF. MECANICAS)

CERTIFIED BY:  
 QUALITY ASSURANCE  
  
 Sandra Ruiz