

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PROBADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- | | | | |
|-------------|---|-------------|---|
| API 598 | - VALVE INSPECTION AND TESTING | API 6D | - PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK |
| API 599 | - METAL PLUG VALVES - FLANGED, THREADED AND WELDING | API 600 | - STEEL GATE VALVES, FLANGED AND WELDING ENDS |
| ANSI B16-10 | - FACE TO FACE AND END TO END DIMENSIONS OF VALVES | ANSI B16-11 | - FORGED FITTINGS, SOCKET - WELDING AND THREADED |
| ANSI B16-34 | - VALVES - FLANGED, THREADED AND WELDING ENDS | API 602 | - COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS |
| MSS-SP61 | - PRESSURE TESTING OF STEEL VALVES | | |


Part No. AC032A08MAB
 (Código)
3" Fig. 5206 F UT WCB, API TRIM No.8 830000K
 Descripción
CAST STEEL GATE VALVE
(VALVULA COMPUERTA DE ACERO FUNDIDO)

VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAT)	SIDE (LADO)
HYDROSTATIC (PSI) (HIDROSTATICA)	1125	1125	N A N A
PNEUMATIC (PSI) (NEUMATICA)			80 80

MECHANICAL TESTS (PROP. MECANICAS)

ITEM (PARTE)	HEAT No. (COLADA)	MATERIAL (ASTM)	COMPOSICIÓN QUIMICA (%)										MECHANICAL TESTS (PROP. MECANICAS)				
			C	Mn	P	S	Si	Ni	Cr	Mo	Cu	V	Cb	TENS	YIELD	ELG	RED
BONNET	WH19882	ASTM A-216/WCB	0.210	0.952	0.027	0.016	0.488	0.038	0.041	0.015	0.009	0.005	77.14	52.64	30	45	161
BONETE			Normalized to (Normalizado a) 920 °C			Temper to (Temple a) 650 °C				Cooled in air (Enfriado en aire)			82.50	46.69	29	42	150
BODY	WH21235	ASTM A-216/WCB	0.209	0.977	0.022	0.015	0.452	0.058	0.060	0.024	0.043	0.004	98.16	70.61	26	42	270
CUERPO			Normalized to (Normalizado a) 920 °C			Temper to (Temple a) 650 °C				Cooled in air (Enfriado en aire)							
WEDGE	D8308	ASTM A-217/CA15	0.100	0.720	0.024	0.014	0.870	0.640	12.120	0.011	0.025	0.001					
DISCO			Normalized a (Normalizado to) 970 °C			Temple a (Temper to) 630 °C				Enfriado en aire (Enfriado en aire)							



CERTIFICADO POR:
 ASEGURAMIENTO DE CALIDAD

CERTIFIED BY:
 QUALITY ASSURANCE

Sandra Ruiz