



Industrial de Valvulas, S.A de C.V.
 Av. de La Industria Lote 16 Fracc. Industrial El Trebol
 Tepozotlan, Estado de Mexico C.P. 54600

(Numero) Number V08C10631
 (Fecha) Date 01/02/2008

QUALITY ASSURANCE CERTIFICATE OF COMPLIANCE

ASEGURAMIENTO DE CALIDAD CERTIFICADO DE CUMPLIMIENTO

WE CERTIFY THAT THE PRODUCT LISTED BELOW WAS DESIGNED, MANUFACTURED AND TESTED ACCORDING TO OUR QUALITY SYSTEM AND REQUIREMENTS GIVEN IN ONE OR MORE OF THE FOLLOWING STANDARDS:
 (CERTIFICAMOS QUE EL PRODUCTO LISTADO ABAJO FUE DISEÑADO, FABRICADO Y PRABADO DE ACUERDO CON NUESTRO SISTEMA DE CALIDAD Y CON REQUISITOS ESTABLECIDOS EN UNO O MAS DE LOS SIGUIENTES ESTANDARES.)

- VALVE INSPECTION AND TESTING
- METAL PLUG VALVES - FLANGED, THREADED AND WELDING
- FACE TO FACE AND END TO END DIMENSIONS OF VALVES
- VALVES - FLANGED, THREADED AND WELDING ENDS
- PRESSURE TESTING OF STEEL VALVES
- PIPELINE VALVES - GATE, PLUG, BALL ANF CHECK
- STEEL GATE VALVES, FLANGED AND WELDING ENDS
- FORGED FITTINGS, SOCKET - WELDING AND THREADED
- COMPACT STEEL GATE VALVES - FLANGED, THREADED, WELDING AND EXTENDED - BODY ENDS

Part No. **AC031A08MAA**
 (Codigo)
 Description **3" Fig. 5202 F UT WCB, API TRIM No.8 8300000**
 Description **CAST STEEL GATE VALVE**
(VALVULA COMPUERTA DE ACERO FUNDIDO)
 VALVE WITH LOW EMISSION CONTROL
 (VALVULA SUMINISTRADA CON CONTROL DE EMISIONES FUGITIVAS A 50 PPM'S MAX)

PRESSURE TEST (PRUEBAS DE PRESION)	SHELL (CASCO)	BACK (SEAL)	SIDE (LADO)
HYDROSTATIC (PSD) (HIDROSTATICA)	450	450	N A N A
PNEUMATIC (PSD) (NEUMATICA)			80 80

CHEMICAL COMPOSITION (%)

ITEM (PARTE)	HEAT No. (CODIGO)	MATERIAL (ASTM)	C	Mn	P	S	SI	NI	Cr	Mo	Cu	V	Cb	TENS (KPSI CVN@)	YIELD (KPSI 1ST)	ELG (% 2ND)	RED (% 3RD)	BHN (AVG)
BONNET	WH15877	ASTM A-216/WCB	0.190	0.869	0.023	0.020	0.401	0.045	0.037	0.016	0.005	0.001		82.50	47.12	33	47	153
BONNET BODY	WH20812	ASTM A-216/WCB	0.196	0.900	0.024	0.018	0.422	0.048	0.089	0.023	0.009	0.001		80.91	46.11	34	53	157
CUERPO																		
WEDGE DISCO	WH81475	ASTM A-217/CA15	0.136	0.649	0.026	0.009	0.510	0.088	13.190	0.017	0.021	0.026		102.81	70.18	21	43	300

CERTIFICADO POR: ASSEGURAMIENTO DE CALIDAD
 CERTIFIED BY: QUALITY ASSURANCE

 Sandra Ruiz
 FAC10-21 REV 2"